# IMPORTANT SAFETY INFORMATION

# READ BEFORE INSTALLING OR USING MINIMIZER FLOOR MATS

FLOOR MAT KIT #10006831 IS COMPATIBLE WITH THE FOLLOWING PACCAR FAMILY TRUCK MODELS THAT ARE EQUIPPED WITH AUTOMATIC TRANSMISSION, AIR-RIDE DRIVER SEAT, AND STATIC PASSENGER SEAT WITH STORAGE BOX OR TWO MAN BENCH SEAT WITH STORAGE BOX:

- Kenworth T180 (Air Brakes Only) 2023-2024
- Kenworth T280 (Air Brakes Only) 2023-2024
- Kenworth T380 2023-2024
- Kenworth T380V 2023-2024
- Kenworth T480 2023-2024
- Kenworth T480V 2023-2024
- Peterbilt 535 (Air Brakes Only) 2023-2024
- Peterbilt 536 (Air Brakes Only) 2023-2024
- Peterbilt 537 2023-2024
- Peterbilt 548 2023-2024

# SAFETY INSTRUCTIONS FOR INSTALLATION:

- Use only with the specified vehicle make, model and year.
- Do not install on top of other floor mats.
- Install each floor mat with the Minimizer logo facing up.
- Use each floor mat only in its proper location in the vehicle.
- Install and use a retention hooks provided.
- Make sure that the floor mats fit properly in your vehicle floor space.
- Do not place additional floor mats on top of the Minimizer floor mats.
- Carefully follow each of the Installation Instructions for Minimizer Floor Mats on the following pages.

# SAFETY INSTRUCTIONS FOR VEHICLE OPERATION:

- Before starting or operating the vehicle, verify that the Minimizer floor mats are installed correctly, the floor mats are secured by the retention hooks, and that the driver side mat does not interfere with the accelerator, brake, or clutch pedals.
- . Make sure there are no loose objects in the vehicle that could possibly interfere with the operation of the accelerator, brake, or clutch pedals.
- If your Minimizer floor mat becomes loose, stop the vehicle at the next safe location. Re-install the floor mat properly and securely. If that is not possible, remove the floor mat and place it in a location where it will not interfere with safe operation of the vehicle.
- Inform all drivers of these warnings before allowing them to operate a vehicle equipped with Minimizer floor mats.

Minimizer floor mats are specifically designed for certain vehicles and may be used safely only with those vehicles. VERIFY THAT THE MAKE, MODEL, AND YEAR OF THE VEHICLE IN WHICH YOU ARE INSTALLING THE FLOOR MATS ARE IDENTIFIED BELOW AS BEING COMPATIBLE WITH THE MINIMIZER FLOOR MATS YOU HAVE SELECTED.

If you have questions about these instructions or proper installation of your Minimizer floor mats, please contact Minimizer at (800) 248-3855

# WARRANTY:

Minimizer Floor Mats are backed by a Lifetime Manufacturer's Warranty and are guaranteed against flaws due to faulty materials and/or unintended production variations. This warranty extends only to the original purchaser and excludes damage caused by abnormal use or conditions, including but not limited to extreme abrasive conditions and/or excessive exposure to chemicals such as bleach, gasoline and other fuels.

Minimizer custom molded floor mats are not Peterbilt and Kenworth goods and PETERBILT and KENWORTH are federally registered marks of PACCAR, Inc.

Figure 1 - Floor Mat Kit 10006831



 Kit 10006831 shown in Figure 1 is compatible with 2023 Kenworth T380 and 2023 Peterbilt 536 & 548 trucks with automatic transmission, air-ride driver seat, and static passenger seat with storage box or two-man bench seat with storage box.

## **Installation Instructions:**

- 1. Remove other floor mats from the vehicle before installing Minimizer floor mats.
- 2. Install the Minimizer floor mats right side up, with the Minimizer logo visible.
- 3. Each Minimizer floor mat is contoured to fit a particular location in the vehicle and may be used safely only in that location.
- 4. The Minimizer floor mat package contains one driver mat and one passenger mat.
- 5. Test fit the driver and passenger floor mats. The mats should be pushed all the way forward so the front lip is in contact with the doghouse trim panel and the firewall.
- 6. Hand trimming may be required if a fire extinguisher is located to the left of the driver seat or if a thermos holder is present between seats. Using a sharp utility knife, remove the shaded area shown in Figures 2 and/or 3.

Figure 2 – Fire Extinguisher Trim Diagram



Figure 2 - Continued



 Trim rear left lip shown in yellow to allow fire extinguisher to pass over the floor mat.

Figure 3 - Thermos Trim Diagram



Figure 3 - Continued



- Trim area shown in green to fit around thermos holder.
- 7. Install the driver and passenger floor mats with the retention hooks provided to secure them from any movement. See below for specific retention hook installation steps.

## **RETENTION HOOK INSTALLATION STEPS:**

A. For use with door trim screws.

- Use a #3 Phillips screwdriver to remove the third mounting screw back in the molded door trim per Figure 4.
- Locate the retention hook provided in the floor mat kit without the backing tape. Insert the new mounting screw provided through the hole in the retention hook followed by the spacer and replace the screw in the door trim. Tighten the screw using the #3 Phillips screwdriver with the hook oriented towards the rear of the truck as shown in Figure 5.
- Finish installing the floor mat and engage the retention hook.
  The mat must be pushed all the way forward so the front lip is contacting the doghouse trim panel and the firewall.

Figure 4 - Retention Hook Location



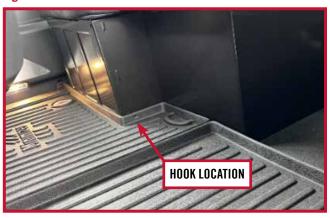
Figure 5 – Retention Hook Orientation



## B. Adhesive back use:

- Locate the adhesive backed retention hook provided in the floor mat kit.
- Unpack the tube of Primer 94 and read the safety precautions printed on the tube.
- Place the floor mat in position and confirm that the mat is pushed forward making full contact with the dashboard kick panels.
- The retention hook will be attached to the side of the storage box in the rear left corner of the passenger mat as shown in Figure 6.

Figure 6 – Adhesive backed Retention Hook Location



- · Remove the floor mat from the truck.
- Activate the tube of Primer 94 by crushing the tube at the black dot.
- Apply primer to the storage box in the location where the hook will be adhered.
- Allow the Primer 94 to dry on the truck floor for five minutes.
- With the hook inserted in the floor mat, peel away the paper backing from the hook.
- Re-install the floor mat in the truck.
- Once the floor mat and hook are in position, apply firm pressure to the hook for 30 seconds to ensure a proper bond to the storage box.
- 8. FAILURE TO PROPERLY INSTALL THE RETENTION HOOK FOR THE DRIVER SIDE FLOOR MAT MAY ALLOW THE MAT TO SHIFT, WHICH MAY INTERFERE WITH PROPER FUNCTIONING OF THE VEHICLE'S PEDALS, POTENTIALLY RESULTING IN LOSS OF CONTROL OF THE VEHICLE AND SERIOUS INJURY OR DEATH.
- Move the accelerator, brake, and clutch pedals through their full range of motion to confirm there is no interference with the Minimizer floor mat.
- Prior to operating the vehicle, read the Safety Instructions for Vehicle Operation on the first page.
- 11. FAILURE TO CORRECLTY INSTALL AND USE YOUR MINIMIZER FLOOR MATS ACCORDING TO THE INSTRUCTIONS ABOVE COULD PREVENT PROPER FUNCTIONING OF THE VEHICLE'S PEDALS, POTENTIALLY RESULTING IN LOSS OF CONTROL OF THE VEHICLE AND SERIOUS INJURY OR DEATH.

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