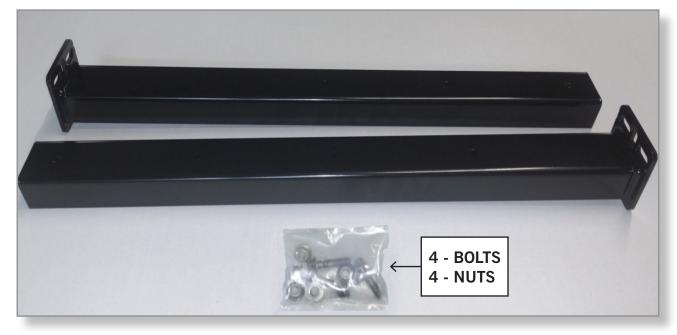
Mud Flap Hanger Installation Instructions for Truck or Trailer Applications



Document #10007789 Revision B



TRUCK KIT 30.5 INCH BRACKET LENGTH

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10001543	Bracket, MFP, STL, CHAN, WLDMT, BLK	2
2	10003069	Hardware Pack, MDFLP, BRKT	1

TRAILER KIT 26.0 INCH BRACKET LENGTH

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	10003069	Hardware Pack, MDFLP, BRKT	1
2	10007787	Bracket, MFP, STL, CHAN, WLDMT, BLK	2

IMPORTANT SAFETY INFORMATION

READ BEFORE INSTALLING OR USING MINIMIZER MUD FLAP HANGERS

SAFETY INSTRUCTIONS FOR INSTALLATION:

- Use Minimizer Mud Flap Hangers only as specified.
- Carefully follow each of the installation instructions on the following pages.
- When using power tools, basic safety precautions should always be taken to reduce the risk of injury.

TOOLS RECOMMENDED FOR INSTALLATION:

- Marker
- Drill with 17/32" and 9/16" drill bits
- Impact Driver

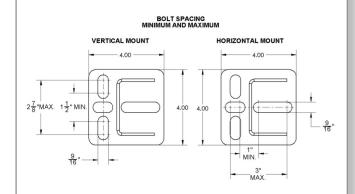
IMPORTANT: Prior to installing the hangers on the truck or trailer frame, review hole sizes, spacing and check for proper clearances. If you need to drill holes, use a 17/32 up to a 9/16 drill bit. The mud flap hangers have two different bolt pattern options. (See Figure 1)

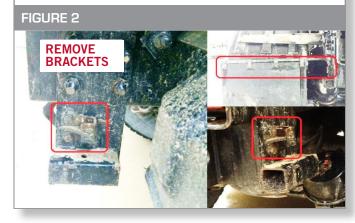
INSTALLATION PROCEDURE:

- 1. Remove the existing mud flap hangers from the truck or trailer. (See Figure 2)
- 2. Once removed, inspect the previous bracket location. If raw metal is visible then clean, prime and paint all surfaces where the hangers will be mounted.
- 3. Use the existing holes in the frame to install the new mud flap hangers. (See Figures 3 and 4)
- 4. Due to the different frame configuration of trucks and trailers, the existing holes may not be the correct size and/or location. If this is the case, drill new holes using that bracket as a template.
- 5. When hangers are installed, the web of the channel should be facing to the rear of the truck or trailer, similar to **Figure 4**.
- Once the hangers are attached, proceed with installation of the Fast Flap Bracket system. Part #10001563 (Not included in this kit.)

NOTE: Follow the Fast Flap installation instructions when installing the Fast Flap brackets.

FIGURE 1







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