Item #10045668 October 2025

# IMPORTANT SAFETY INFORMATION

## READ BEFORE INSTALLING OR USING MINIMIZER FLOOR MATS

Floor Mat Kit #10045112 is compatible with the following truck models:

- Freightliner M2 106 PLUS (2024 2026)
- Freightliner M2 112 PLUS (2024 2026)
- Freightliner 108SD PLUS (2024 2026)
- Freightliner 114SD PLUS (2024 2026)
- \* Not Compatible with the Summit Hauler Crew Cab Conversion.

#### SAFETY INSTRUCTIONS FOR INSTALLATION:

- · Use only with the specified vehicle make, model and year.
- Do not install on top of other floor mats.
- Install each floor mat with the Minimizer logo facing up.
- Use each floor mat only in its proper location in the vehicle.
- Install and use a retention hook for the driver side floor mat.
- Make sure that the floor mats fit properly in your vehicle floor space.
- Do not place additional floor mats on top of the Minimizer floor mats.
- Carefully follow each of the Installation Instructions for Minimizer Floor Mats on the following pages.

#### SAFETY INSTRUCTIONS FOR VEHICLE OPERATION:

- Before starting or operating the vehicle, verify that the Minimizer floor mats are installed correctly, that the driver side mat is secured by a retention hook, and that the driver side mat does not interfere with the accelerator, brake, or clutch pedal.
- · Make sure there are no loose objects in the vehicle that could possibly interfere with the operation of the accelerator, brake, or clutch pedal.
- If your Minimizer floor mat becomes loose, stop the vehicle at the next safe location. Re-install the floor mat properly and securely. If that is not possible, remove the floor mat and place it in a location where it will not interfere with safe operation of the vehicle.
- Inform all drivers of these warnings before allowing them to operate a vehicle equipped with Minimizer floor mats.

Minimizer floor mats are specifically designed for certain vehicles and may be used safely only with those vehicles. VERIFY THAT THE MAKE, MODEL, AND YEAR OF THE VEHICLE IN WHICH YOU ARE INSTALLING THE FLOOR MATS ARE IDENTIFIED BELOW AS BEING COMPATIBLE WITH THE MINIMIZER FLOOR MATS YOU HAVE SELECTED.

If you have questions about these instructions or proper installation of your Minimizer floor mats, please contact Minimizer at (800) 248-3855

#### WARRANTY:

Minimizer Floor Mats are backed by a Lifetime Manufacturer's Warranty and are guaranteed against flaws due to faulty materials and/or unintended production variations. This warranty extends only to the original purchaser and excludes damage caused by abnormal use or conditions, including but not limited to extreme abrasive conditions and/or excessive exposure to chemicals such as bleach, gasoline and other fuels.

Disclaimer: Minimizer custom molded floor mats are not Freightliner, Western Star, and Sterling goods and FREIGHTLINER, WESTERN STAR, and STERLING are federally registered marks of Daimler Trucks North America.

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### FREIGHTLINER FLOOR MAT KIT SPECIFICATIONS:

Figure 1 - Kit #10045112 Contents



#### **INSTALLATION INSTRUCTIONS:**

- 1. Remove other floor mats from the vehicle before installing Minimizer floor mats.
- 2. Install the Minimizer floor mats right side up, with the Minimizer logo visible.
- 3. Each Minimizer floor mat is contoured to fit a particular location in the vehicle and may be used safely only in that location.
- 4. The Minimizer floor mat package contains one driver mat, one footrest extension, and one passenger mat.
- 5. Attach the footrest extension to the driver mat using the binding barrels provided in the kit. See Figure 2.

Figure 2 – Binding Barrel Hardware Pack



- a. The footrest extension should overlap the driver side floor mat and be secured with the binding barrels, screw side inward as shown in Figure 3.
- b. Using a flathead screwdriver, tighten all four binding barrels so they do not move in the holes.

(NOTE: The driver's side floor mat may be used without the footrest extension if desired.)

Figure 3 – Footrest Extension Secured



6. Lift the rear edge of the throttle pedal and position the driver mat in the truck as shown in Figure 4. The driver's mat must be pushed all the way forward, so the front lip is making full contact with the dashboard trim panels.

Figure 4 - Driver Mat in Position



7. Locate the black plastic retention hook and the white tube of Primer 94 included in the kit as shown in Figure 5.

Figure 5 – Retention Hook and Primer 94



8. Insert the hook up through the hole at the right rear corner of the driver side floor mat. The hook should fit flush with the underside of the floor mat.

- 9. Mark the approximate position where the hook will need to be attached to the floor, then remove the mat from the truck.
- 10. Unpack the tube of Primer 94 and read the safety precautions printed on the tube.
- 11. Activate the tube of Primer 94 by crushing the tube at the black dot
- 12. Clean all dirt and debris off the truck floor and apply Primer 94 to the truck floor in the area where the hook will be attached.
- 13. Allow the Primer 94 to dry on the truck floor for five minutes.
- 14. Re-install the driver mat in the truck with the hook inserted in the floor mat.
- 15. Peel away the paper backing from the hook and lower the driver's mat into position while holding the neck of the hook to keep it from moving.
- 16. Apply firm pressure to the hook as shown in Figure 6 for 30 seconds to ensure a proper bond to the truck flooring.

Figure 6 – Apply Pressure to the Hook



- 17. For optimal adhesion, do not disturb the hook for a period of 20 minutes after installation.
- 18. Pull the driver's mat towards the front of the truck to confirm that the hook is fully engaged into the mat and that the hook is adhered to the floor. If the hook is not functioning properly or the mat cannot be securely installed, do not use the Minimizer floor mat on the driver's side of the vehicle.

(NOTE: Minimizer also has an HD-Securement option that can be purchased. Part #10005301)

- 19. FAILURE TO PROPERLY INSTALL THE HOOK FOR THE DRIVER SIDE FLOOR MAT MAY ALLOW THE FLOOR MAT TO SHIFT, WHICH MAY INTERFERE WITH PROPER FUNCTIONING OF THE VEHICLE'S PEDALS, POTENTIALLY RESULTING IN LOSS OF CONTROL OF THE VEHICLE AND SERIOUS INJURY OR DEATH.
- 20. Move the accelerator, brake, and clutch pedals through their full range of motion to confirm there is no interference with the Minimizer floor mat.
- 21. Prior to operating the vehicle, read the Safety Instructions for Vehicle Operation.
- 22. Follow the same process for installation of the passenger side floor mat retention hook.

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